2. (Amended) The laminate film of claim 1, further comprising:

a) [A] a heat sealable polyolefin polymer layer or winding layer comprising at least an antiblock component selected from the group consisting of amorphous silicas, aluminosilicates, sodium calcium aluminum silicate, a crosslinked silicone polymer and polymethylmethacrylate.

3. (Amended) A laminate film comprising:

a) [A] a first polyolefin polymer layer having a first surface and a second surface and biaxially oriented at about 5.5 – 10.0 stretch ratio in the machine direction and about 7.0 – 12.0 stretch ratio in the transverse direction, [which imparts superior machine direction tensile properties such as] a Young's modulus of about 350,000 [to about 400,000 psi] or more [greater], elongation of about 120% or less, and tensile strength of about 27,000 [to about 30,000 psi] or more [greater];

b) [A] a second polyolefin polymer layer disposed on the first surface of said first polyolefin polymer layer having a flame or corona discharge-treated surface on said second polyolefin polymer layer disposed on the side opposite that of the first polyolefin layer;

c) [A] a metal layer having an optical density of at least about 1.8 deposited on said second polyolefin polymer layer; and

d) [A] a heat sealable layer or a winding layer disposed on the second surface of said first polyolefin polymer layer.

21. (Amended) The laminate film of claim [19] 20, wherein the additive comprises about 5 to about 30 percent by weight of said second polyolefin polymer layer.

24. (Amended) A laminate film comprising:

a) [A] a polyolefin polymer layer having a flame or corona discharge-treated surface and biaxially oriented at about 5.5 – about 10.0 stretch ratio in the machine direction and about 7.0 –

about 12.0 stretch ratio in the transverse direction which imparts superior machine direction tensile properties such as Young's modulus of about 350,000 [to about 400,000 psi] or more [greater], elongation of about 120% or less, and tensile strength of about 27,000 [to about 30,000 psi] or more [greater]; and

b) a metal layer having an optical density of at least about 1.8 deposited on said discharge-treated surface; and wherein

c) said laminate film has a barrier durability of about 60 $cc/m^2/day$ or less oxygen transmission through the laminate film when elongated at about 11,000 g_f/4.75" film width elongation force.

25. (Amended) The laminate film of claim 1, wherein polyolefin polymer layer has a Young's modulus of about 350,000 to about 400,000 psi [23, further comprising:

a) A heat sealable layer or winding layer comprising at least an antiblock component selected from the group consisting of amorphous silicas, aluminosilicates, sodium calcium aluminum silicate, crosslinked silicone polymers and polymethylmethacrylate].

26. (Amended) A laminate film comprising:

a) [A] a first polyolefin polymer layer having a first surface and a second surface and biaxially oriented at about 5.5 – about 10.0 stretch ratio in the machine direction and about 7.0 – about 12.0 stretch ratio in the transverse direction, [which imparts superior machine direction tensile properties such as] a Young's modulus of about 350,000 to [about 400,000 psi] or more [greater], elongation of about 120% or less, and tensile strength of about 27,000 to about 30,000 psi or more [greater];

b) a second polyolefin polymer layer disposed on the first surface of said first polyolefin resin layer;

c) a metal layer having an optical density of at least about 1.8 deposited on said second polyolefin resin layer; and

d) a heat sealable layer or a winding layer disposed on the second surface of said first polyolefin resin layer;

e) wherein the laminate film has a barrier durability of about 60 $cc/m^2/day$ or less oxygen transmission through the laminate film when elongated at about 11,000 g_f/4.75" film width elongation force.